

Instruction Manual-MA860H

Stepper Motor Driver

1、 Introduction

This stepper motor driver is a professional two-phase driver, it can realize the motor positive or inversion control. The S1,S2,S3 dial switches' function is corresponding to 8-ch current control (2.4A, 3.2A, 3.8A, 4.4A, 5.1A, 6.0A, 6.8A and 8.0A). The S4 dial switch's function is choosing the half current or full current . The S5,S6,S7,S8 dial switches' function is corresponding to 15 subdivision control (2, 4, 8,16,32,64,128,256,5,10, 25, 50,125,250).It's suitable for driving 86(<4NM),60,57,42 (two phase or four phase hybrid) stepper motors. The driver has the characteristics of low noise, small vibration and stable operation.The CPU of the driver is digital MCU.

Electrical parameters:

Input voltage	24~110VDC/16-80VAC
Input current	2.4~8.0A
Output current	2.4~8.0A
Maximum power	800W
Subdivision	2, 4, 8, 16, 32, 64, 128, 256, 5, 10, 25, 50, 125, 250
Temperature	-10~55℃; storage temperature,-20℃~65℃
Humidity	not dew, not water
Gas	combustible gas and electricity are forbidden
Weight	0.6kg

2、 Input and output instructions

The signal input terminal

- (1) PUL+: pulse signal input positive
- (2) PUL-: pulse signal input negative
- (3) DIR+: direction control input positive
- (4) DIR-: direction control input negative
- (5) EN+: Motor free control positive
- (6) EN-: Motor free control negative

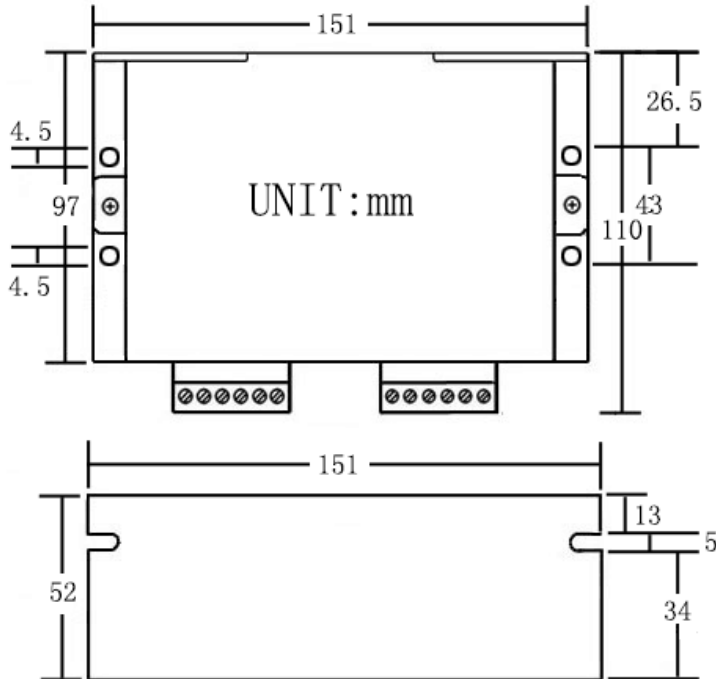
The motor winding connection

- (1) A+: connecting the motor winding A+ phase
- (2) A-: connecting the motor winding A- phase
- (3) B+: connecting the motor winding B+ phase
- (4) B-: connecting the motor winding B- phase

The voltage of power supply connection(24 -110VDC/16-80VAC)

- (1) DC-: power positive "+"
- (2) DC+: power negative "-".

3、Dimensions and Appearance



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Microstep Driver
MA860H

S1	S2	S3	Current(A)
ON	ON	ON	2.4
OFF	ON	ON	3.2
ON	OFF	ON	3.8
OFF	OFF	ON	4.4
ON	ON	OFF	5.1
OFF	ON	OFF	8.0
ON	OFF	OFF	8.8
OFF	OFF	OFF	8.0

SW4:OFF=Half Current:ON=Full Current

S5	S6	S7	S8	Microstep	Pulse/rev
ON	ON	ON	ON	2	400
ON	OFF	ON	ON	4	800
ON	ON	OFF	ON	8	1600
ON	OFF	OFF	ON	16	3200
ON	ON	ON	OFF	32	6400
ON	OFF	ON	OFF	64	12800
ON	ON	OFF	OFF	128	25600
ON	OFF	OFF	OFF	256	51200
OFF	ON	ON	ON	5	1000
OFF	OFF	ON	ON	10	2000
OFF	ON	OFF	ON	25	5000
OFF	OFF	OFF	ON	50	10000
OFF	ON	ON	OFF	125	25000
OFF	OFF	ON	OFF	250	50000

POWER:16-80VAC/24-110VDC

Signal

- PWR/ALM
- PUL+ →
- PUL- →
- DIR+ →
- DIR- →
- ENA+ →
- ENA- →

Setting

- SW8
- SW7
- SW6
- SW5
- SW4
- SW3
- SW2
- SW1

High Voltage

- AC →
- AC →
- B - →
- B + →
- A - →
- A + →

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4、 Subdivision and current setting by the code switches

Attention: the dial switch is pressed down: ON.

(1) Current: setting by the S1,S2,S3

CUR	S1	S2	S3
2.4A	ON	ON	ON
3.2A	OFF	ON	ON
3.8A	ON	OFF	OFF
4.4A	OFF	OFF	ON
5.1A	ON	ON	OFF
6.0A	OFF	ON	OFF
6.8A	ON	OFF	OFF
8.0A	OFF	OFF	OFF

(2)The S4

S4	Current
ON	Full Current
OFF	Half Current

(1) Subdivision: setting by the S5,S6,S7,S8.

SUB/Pulse per circle	S1	S2	S3	S4
2	OFF	ON	ON	ON
4	ON	OFF	ON	OFF
8	OFF	OFF	ON	ON
16	ON	ON	OFF	ON
32	OFF	ON	OFF	ON
64	ON	OFF	OFF	ON
128	OFF	OFF	OFF	ON
256	ON	ON	ON	OFF
5	OFF	ON	ON	OFF
10	ON	OFF	ON	OFF
25	OFF	OFF	ON	OFF
50	ON	ON	OFF	OFF
125	OFF	ON	OFF	OFF
250	ON	OFF	OFF	OFF

5、 Input terminal connection (control signal)

Three input signals,First: steps connet to the pulse signal PUL+, PUL-; Second: the direction Signal connets to the DIR+, DIR-; Third: the freedom input signal

connects to the EN+, EN-. The input signal interface has two kinds of connection method, The users can use the common anode or the common cathode method.

(1) Common anode method

if the control system's power voltage supply is 3V ~24V, the PUL+, DIR+, EN+ are connected to the power +, and the pulse input signal is connected with PUL-, and the direction signal is connected with the DIR-, and the free signal is connected with EN-.

(2) Common cathode method

The PUL-, DIR-, EN- are connected to the ground terminal of the control system; and the pulse input signal is connected with PUL+, and the direction signal is connected with the DIR+, and the free signal is connected with EN+.

